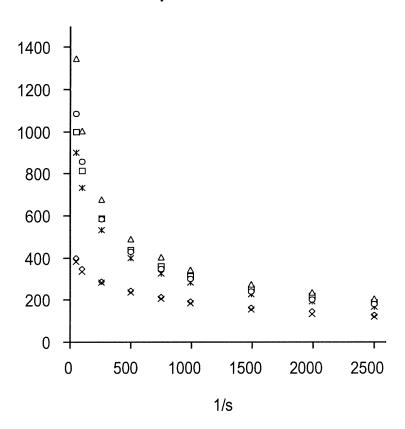
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FIG. 1

Kayness XPS vs SA120



- ◆ .33iv SA120
- □ .40iv SA120
- △ .46iv SA120
- \times .33iv XPS
- * .40iv XPS
- .46iv XPS

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FIG. 2

HDT SA120 and XPS vs PPO IV

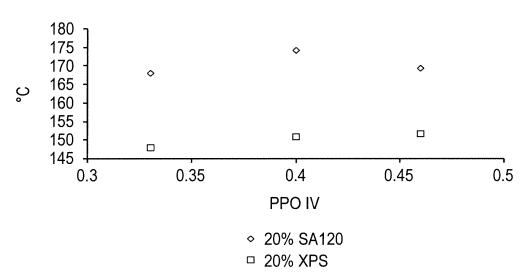
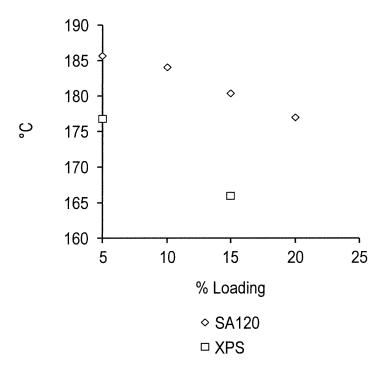


FIG. 3

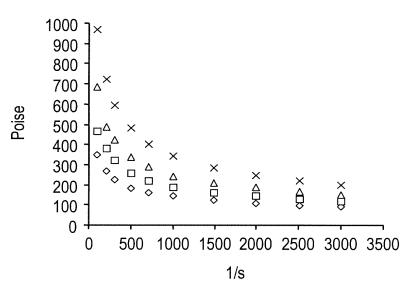
HDT of HH PPO with SA120 or XPS



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FIG. 4

Kayeness 340°C 240 sec Dwell

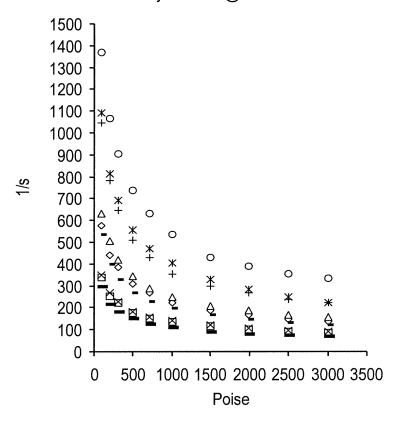


- ♦ .33iv 20%SA120
- □ .33iv 10% SA120
- △ HHPPO 20% SA120
- × HHPPO 10% SA120

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FIG. 5

Kayeness at @ 320&340°C



- .33iv 20%XPS@320°C
- □ .33iv 20%XPS@340°C
- △ .33iv 20%SA120@320°C
- × .33iv 20%SA120@340°C
- * .33iv 20%XPS@300°C
- o .33iv 20%SA120@300°C
- + .33iv 30%SA120@300°C
- .33iv 30%SA120@320°C
- .33iv 30%SA120@340°C